## **Objective**

To apply for a Quality technical role within Quality Assurance and/or Quality Control departments with responsibilities to support Quality Management System as it pertains to the labeling and packaging operations in a regulated GMP environment. To work with others, in the Quality Control position.

To obtain a career in the printing industry, applying the knowledge and skills I already obtained in previous employment and my passion to learn. To promote and initiate Quality Control concepts and oversight over all operations at a regulated organization governed under GMP standards and regulations.

## **Experience**

2016 to Present

**CCL Healthcare** 

Hightstown, NJ

Flexo-Press Technician

Responsible for the GMP quality and audit standards required for Labeling operations. Includes the assembling and printing labeling products using Flexographic press to meet quality specifications of pharmaceutical labeling products. Specialize in products containing up to 10 colors, multiple security types, 1 or 2 ply assembly, deaden adhesive, tamper seal, screen printing, hanger label assembly and variable printing using inkjet attachment are some types of features I am responsible for using either Gallus Labelmaster 440 and Gallus Arsoma 280. Member of safety committee. GMP conformance is mandatory.

Machine	Operator	Ш
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2016 to Present

The Auditing Group, Inc.

Medford, NJ 856-437-5880

iancuspilich@auditing.com

#### **GMP Boot Camps**

Quality Assurance / Quality Control Specialist

- Review and inspections of Quality Audits by The Auditing Group Auditors
- Quality Review of GMP Audit Reports
- Gap Analysis Reviewer GMP Engineering Basis of Design
- GMP Basis 101 Instructor Assistant

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#### **Taylor Communications**

2012 to March 2021

Certified Xerox I-Gen operator. Responsible for cut sheet printing using various style of digital equipment as well as In-line and off-line finishing equipment. Ability to make needed alterations in PDF files. Knowledge in

multiple file rip and color management software applications. Other responsibilities included large format printing as well as lamination and/or foam-mounting of products. Highly knowledgeable in the use of multiple bindery equipment including hole punching, lamination, folding, and padding as well as various types of bindings such as perfect, saddle-stitch, and coil.

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### 2012-2015 Standard Register

Print Manager; Warehouse Manager

• Keep inventory of paper, toner, and all supplies and change parts required for continued operation of the production equipment;

- Océ VarioPrint 6250 Black/White Digital Printer/Copier
- Océ BLM 500 Saddle Stitch
- o Cannon IR 8500 Black/White Digital Printer/Copier Saddle Stitch Booklet Maker
- o Cannon CLC 5000 Color Digital Printer/Copier
- o Cannon IR 105 Black/White Digital Printer/Copier Saddle Stitch Booklet Maker
- o Rhino-Tuf Coil Binder
- o Konica Minolta BizHubPro C6501 Color Digital Printer/Copier
- o Baumcut 26 Table cutter
- o Horizon BQ 270 Perfect Binder
- Ensure equipment proper operations and scheduling service calls as required
- Implement and conduct appropriate Planned Maintenance (PM) service as required
- Set up of jobs and executing the jobs through Océ 6000 and saddle stitch on Océ BLM 500
- Conduct perfect binding of books on Horizon BQ 270
- Cutting of books and paper using Baum Cut Cutter

#### 2004-2012 **GMP Publications Inc.** Southampton, NJ

Director of Manufacturing, Shipping Coordinator

GMP Quality Print Manager; Quality Warehouse Manager

- Conduct Quality Audit and Quality Control of manufacturing operations pertaining to quality printing operations.
- Maintain inventory of paper, toner, and all supplies and change parts required for continued operation of the production equipment;
- Océ VarioPrint 6250 Black/White Digital Printer/Copier
- Océ BLM 500 Saddle Stitch
- Cannon IR 8500 Black/White Digital Printer/Copier Saddle Stitch Booklet Maker
- Cannon CLC 5000 Color Digital Printer/Copier
- Cannon IR 105 Black/White Digital Printer/Copier Saddle Stitch Booklet Maker
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- Baumcut 26 Table cutter

- Horizon BQ 270 Perfect Binder
- Ensure equipment proper operations and scheduling service calls as required
- Implement and conduct appropriate Planned Maintenance (PM) service as required
- Set up of jobs and executing the jobs through Océ 6000 and saddle stitch on Océ BLM 500
- Conduct perfect binding of books on Horizon BQ 270
- Cutting of books and paper using Baum Cut Cutter
- Building maintenance and organizational duties Paper recycle
- Trade show preparation and set-up for the Pharmaceutical industry
- Proof read the US Federal Code of Regulations (FDA) for accuracy prior to print
- Customer Service and data entry for new customer emails for eNewsletters
- Packaging and shipping of books to over 40,000 customers world-wide FedEx, UPS, and DHL

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#### 2003-2004 Medford Copy Center Medford, NJ

#### Quality Print Tech

Assist customers with copy print jobs using Cannon's IR 105 and IR 8500, and the CLC 5000.

- Help design, organize, and assemble customer files to be ready for printing into assorted newsletters, booklets, documents and NCR forms.
- Answering phones and taking orders from customers.

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### 2002-2003 **Stallone Electric** Riverside, NJ

#### Electrician's apprentice

- Installation of electrical systems, wiring, circuits, conduits, components, outlets and switches for residential and industrial facilities.
- Assisted in developing 'Bill of Materials' and specifications for projects.
- Work with diagrams, drawings, and schematics to assist with troubleshooting electrical systems for residential and industrial facilities.

### **Software and Systems Experience**

- Microsoft applications
- Quality Management System software concepts
- FedEx Ship Manager
- Adobe Acrobat Professional
- Océ Work Station
- Fiery Command Workstation
- Quite Imposition Booklet Maker

### **Education and Associations**

**GMP Training – Certificate Program – GMP Boot Camps** 

#### **GMP Training – GXP Academy**

- 2015 GMP 101 The Fundamentals 3-day GMP Certificate Program, The GMPS, QMS & Part 11 Compliance Seminar From the Auditor's Perspective.
- 2020 GMP 101 The Basics The Auditing Group 2-day Certificate
- 2021 GMP The Basics The Auditing Group 1-day Refresher
- 2023 –Auditor's GMP and QMS Training The Auditing Group and GMP Boot Camps 16 hours Certificate Program. CGMPs, QMS and Part 11 Seminar.
- 2023 21 CFR Part 11 Electronic Records; Electronic Signatures

Jan 2022 – Present

College in Business Administration Student of Business Administration at Thomas Edison State University

Thomas Edison State University - Trenton, NJ

2010-Present Burlington County College Pemberton, NJ

1999-2003 Burlington County Institute of Technology Westampton NJ

Diploma - Honors student in electrical construction

American Society for Quality (ASQ) – Member 2018 - Present

American Society for Quality (ASQ) – Studying for Certified Quality Auditor (CQA)

American Society for Quality (ASQ) – Quality Tools and Instruments – Course Completion 2022